

# PRODUCT DATA SHEET

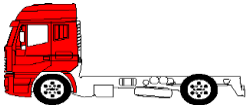
## TRANSPARENT SEALER CP

clear

F

### Application

sign writing, cabs (color change), multi - color painting, GHD TOPCOAT line, powder coated profiles / boxes



### Description:

- tintable
- brilliant top coat appearance
- fast drying

### Substrates:

- = very well suited
- = well suited
- = suited in some cases

Steel	
Galv. Steel	
Stainless steel	
Aluminium	
Anodized Aluminium	
GRP / SMC	○
PP-EPDM	
RM CV-Primer	●●
RM CV-Primer-Filler / Filler	●●
Powder	●●
Coil-Coating	●●
Plywood	○
Wood	●●
OEM Paint work	●●
Old paint work	●●

### Remarks:

The substrate should be clean, free of dust, rust, oil and grease

### Special remarks

- The products are suitable for professional use only.
- It cannot be ruled out that this product contains particles < 0.1 µm
- **2004/42/IIIB (c II)(540)525:** The EU limit value for this product (product category: IIB(d) in ready to use form is max.. 540 g/l. **The VOC content of this product is 525 g/l.**



Paint process

P 6.1, 6.2, 7, 8, 9

Spreading rate

≈ 404 m<sup>2</sup> / l / 1µm

Solid content

≈ 64 %

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.mpaint.com](http://www.mpaint.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

R-M Automotive Refinish Paints, BASF Coatings S.A.S, F-60676 Clermont-de-l'Oise Cedex

Jan 2014

Perfection made simple












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	<b>Mixing ratio</b>	100:50:30 by volume		
	<b>Hardener</b>	H360 or H310		
	<b>Reducer</b>	GV100, fast GV200 CV, normal GV300, slow	15 - 20°C 20 - 25°C 25 - 30°C	
	<b>Spray viscosity DIN 4 / 20°C</b>	17 s. DIN 4	<b>Potlife 20 °C</b>	3 h

<b>Application</b>		 <b>Compliant-garvity feed cup</b>	 <b>HVLP-Spray gun</b>	 <b>Suction cup</b>	 <b>Airless/Airmix (ESTA)</b>	 <b>Pressure pot/Dble membr. Pump</b>
<b>Atomization pressure</b>	<b>bar</b>	2,2 - 2,5	2,0	2,5		
<b>Material pressure</b>	<b>bar</b>	--	-	-		
<b>Nozzle size</b>	<b>mm</b>	1,4	1,5	1,7		
<b>Voltage</b>	<b>kV</b>	-	-	-		
<b>Elect. Resistance</b>	<b>Ω</b>	-	-	-		
<b>Number of spraycoats</b>		1	1	1		
<b>Flash off</b>	<b>min.</b>					
<b>Filmbuild</b>	<b>µm</b>	20 - 25				

	<b>Drying</b>	 <b>over-coatable</b>	 <b>tack free</b>	 <b>tapeable</b>	 <b>ready to assemble</b>	 <b>sandable</b>
		<b>Min.</b>	<b>Max.</b>			
<b>Panel temperat.</b>	<b>20°C</b>	15 min	3 h			
<b>Panel temperat.</b>	<b>60°C</b>					

**Remarks** ! Can be tinted with (up to 10% of) GHD TOPCOAT Line Topcoat.