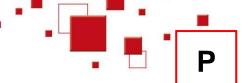
### PRODUCT DATA SHEET

## GRAPHITE HD PRIMER CF



beige

#### **Application**

busses, dumptruck (aluminum), flatbeds (aluminum), boxes, bulk loading vehicles (aluminum)





#### **Description:**

- suitable for large areas / surfaces
- chromate free with good corrosion protection
- fast drying

Sı	ıh	c+	ra	+^	_
-51	ın	ST	га	TP	•

●● = very well suited

= well suited

Second Second

Steel	•
Galv. Steel	•
Stainless steel	
Aluminium	•
Anodized Aluminium	
GRP / SMC	
PP-EPDM	
RM CV-Primer	
RM CV-Primer-Filler / Filler	
Powder	
Coil-Coating	
Plywood	
Wood	
OEM Paint work	•
Old paint work	•

Remarks:

The substrate should be clean, free of dust, rust, oil and grease

Special remarks

- The products are suitable for professional use only.
- It cannot be ruled out that this product contains particles < 0.1 μm
- 2004/42/IIB (c III)(780)760: The EU limit value for this product (product category: IIB(d) in ready to use form is max.. 780 g/l. The VOC content of this product is 760 g/l.

Paint process

P 1, 1.1, 1.2, 2, 4, 5, 6, RAPID 1, 4

Spreading rate

 $\approx 101 \text{ m}^2 / \text{I} / 1 \mu \text{m}$ 

Solid content

≈ 43 %

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.rmpaint.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

R-M Automotive Refinish Paints, BASF Coatings S.A.S, F-60676 Clermont-de-l'Oise Cedex



## PRODUCT DATA SHEET

# GRAPHITE HD PRIMER CF

beige

Mixing ratio 100:50:10 by volume

Hardener GHD ACTIVATOR, slow

GV300, slow 15 - 20°C **GV300, slow 20 - 25°C** GV400, very slow 25 - 30°C

 Spray viscosity
 16 - 18 s. DIN 4
 Potlife 20 °C
 8 h

Application		Compliant- garvity feed cup	HVLP- Spray gun	Suction cup	Airless/ Airmix (ESTA)	Pressure pot/ Dble membr. Pump			
Atomization pressure	bar	2,2 - 2,5	2,0	2,5	2	2,5			
Material pressure	bar	<del></del>	-	-	120 - 150	0,8 - 1,5			
Nozzle size	mm	1,6 - 1,8	1,7	1,7	0,28	1,0 - 1,1			
Voltage	kV	-	-	-	-	-			
Elect. Resistance	Ω	-	-	-	-	-			
Number of spraycoats		2	2	2	1 - 2	1,5 - 2			
Flash off	min.	10-15	10-15	10-15	10-15	10-15			
Filmbuild	μm	15 - 20							
/t/t/ Drying		over- coatable	tack free	<b>J</b> tapeable	ready to assamble	sandable			

30 min

20°C

60°C

Panel temperat.

Panel temperat.

Remarks

Do not overcoat with polyester products.

8 h

To be used only in 3-stage systems with all CV PUR Primer Filler / Filler.

Spray filler within 8 hours.

Do not use GHD PRIMER CF on sandblasted areas

The adhesion on hot dipped galvanized steel has to be checked before.

